

Work Order ID 52432

September 23, 2009 2:32:26 PM



Page 1

Item ID: PB67-43001-75 *DG* Accept

Revision ID: B1

Item Name: Upper Blade Support Ass'y

Start Date: 09/28/2009 Start Qty: 4.00

Required Date: 10/02/2009 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: *mf* Date: *09-09-23* Tooling:

QC: Date: SPC (Y/N):

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	Rev B1

100	Large Fab	0.00							
	Large Fab	0.00							
	Large Fab								

Memo
Weld assembly as per dwg PB67-43001

09.09.28

4 *0*

110	QC9- Inspect visual per QS1004- Fusion Welds	0.00							
	QC	0.00							
	Quality Control								

Memo

PD 09.09.29

120	QC5- Inspect part completeness to step on W/O	0.00							
	QC	0.00							
	Quality Control								

Memo

4

09.09.29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: PB67-43001-75

Accept



Setup Start



Revision ID: B1

Stop



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Required Date: 10/02/2009 Req'd Qty: 4.00

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Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Powdercoat Powder Coating	Green Sandtex(Ref:4.3.5.8) per QSI005 4.3 Memo 1- put screws in nut plates before to keep thread clean: START TIME: 8:30AM COVEN TEMPERATURE: 9:00AM FINISH TIME: 3:20PM	0.00 0.00				24	0		
140 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				4			
150 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							

9/10/2 4x Sy

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Item ID: PB67-43001-75

Accept

Setup Start

Revision ID: B1

Stop

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Start Date: 09/28/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 10/02/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/05
MF 0910-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 52432

Parent Item: PB67-43001-75RevB1

Parent Item Name: Upper Blade Support Ass'y


Start Date: 09/28/2009

Required Date: 10/02/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3450-1RevA  Reinforcement Plate		Manufactured	No			100	Each	5.0000	4.0000		09.09.25	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

41554

5

PB67-43001-167RevB1

Manufactured No



Long Side Plate

100

Each

8.0000

8.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

41561

8

PB67-43001-169RevB1

Manufactured No



Long Support Plate

100

Each

7.0000

4.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

40029

2

41562

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Upper Blade Support Ass'y

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Required Date: 10/02/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
PB67-43001-171RevB1		Manufactured	No			100	Each	87.0000	24.0000			



Mounting Plate



09.09.25

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

87

41210

28

41563

59

24

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

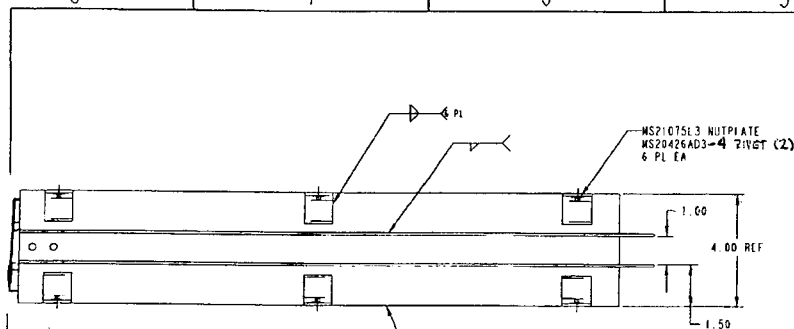
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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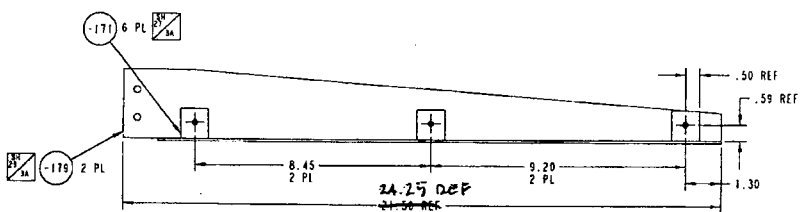
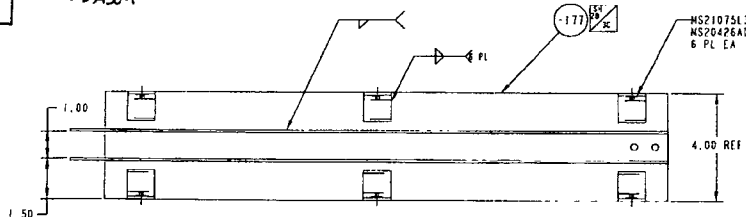
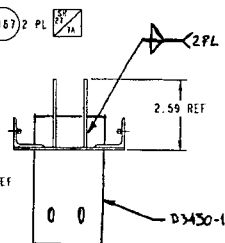
NOTE: Date & initial all entries

RELEASED
4-06-41-20

#52432



② -75 UPPER BLADE SUPPORT ASSEMBLY
SCALE 0.500



② -79 LOWER BLADE SUPPORT ASSEMBLY
SCALE 0.500

PREMIER AVIATION, INC.
8000 Aviation Parkway, Grand Prairie, Texas 75050
D105UV8 B67-43001
SCALE: 1"=1" SHEET: 11 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
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